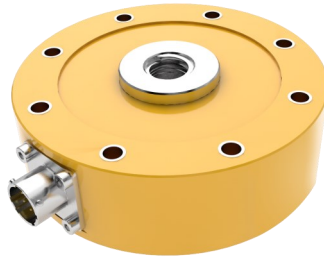
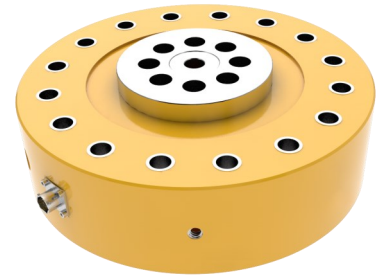


## Data Sheet | Force Transducer Series DR

**Nominal Force**  
**1.25 kN – 2.5 MN**



**Threaded version**  
**1.25 kN – 1.25 MN**



**Flange version**  
**50 kN – 2.5 MN**

### Applications | Key Facts

- ▶ Dynamic force applications: materials testing | component and structural testing | industrial quality and process control
- ▶ Dynamic tensile and compressive forces
- ▶ Flat, robust design | low mass and very high resonance frequency
- ▶ Accuracy class: 0.03 - 0.06
- ▶ Permissible oscillation stress 100%
- ▶ Force transmission via flange or thread
- ▶ Standard variants or configurable variants for maximum flexibility

### Options | Accessories

- ▶ Optionally with 2 integrated MEMS acceleration sensors
- ▶ Optional second axial measuring circuit for redundancy
- ▶ Extensive electrical connection options
- ▶ Extensive mechanical accessories | Special solutions (on request)
- ▶ Bending moment measuring circuits  $M_x$ ,  $M_y$  (on request)
- ▶ UNF connection threads (on request)
- ▶ With additional plug protection (on request)
- ▶ Special versions also in small quantities (on request)

# Technical Data | Threaded Version | 1.25 – 500 kN

Nominal force compression/tension		$\pm F_{nom}$	kN	1.25	2.5	5	12.5	25	50	125	250	500	
Metrological Data	Accuracy class			0.03			0.04			0.06			
	Linearity error	$d_{lin}$	%	0.03			0.04			0.06			
	Hysteresis	$h$	%	0.03			0.04	0.05		0.06			
	Repeatability (f.s.)		%	0.025									
	Zero error	$f_0$	%	0.01									
	Creep		%	0.025									
	Temperature effect on characteristic value per 10 K	$TK_C$	%/10 K	0.015									
	Temperature effect on zero signal per 10 K	$TK_0$	%/10 K	0.015									
	Eccentricity effect		%/mm	<0.01									
	Bending moment effect		%/N·m	<0.01									
	Characteristic value difference, tension/compression force	$d_{ZD}$	%	0.1									
	Electrical Data	Rated characteristic value	$C_{nom}$	mV/V	1			2					
		Characteristic value tolerance	$d_c$	%	0.25								
Zero signal deviation		$d_{S,0}$	%	1									
Input resistance		$R_e$	$\Omega$	350									
Output resistance		$R_a$	$\Omega$	280 - 360									
Insulation resistance		$R_{is}$	$\Omega$	>10 <sup>9</sup>									
Operating range of excitation voltage		$B_{U,G}$	V	0.5 - 12									
Protection (DIN EN 60529)				67									

# Technical Data | Threaded Version | 1.25 – 500 kN

Mechanical Data	Nominal force compression/tension	$\pm F_{nom}$	kN	1.25	2.5	5	12.5	25	50	125	250	500
	Rated Displacement	$s_{nom}$	mm	0.02			0.03			0.04	0.05	0.06
	Spring rigidity	$c_{ax}$	kN/mm	62.5	125	250	415	830	1650	3125	5000	8300
	Mass	$m$	kg	0.5		1.3			5	11	28	
	Proportionate moving mass	$m_{mess}$	kg	0.09			0.25	1.1		3.3	6.3	
	Fundamental resonant frequency	$f_G$	kHz	4.5	5.9	9.3	6.6	9.2	6.5	8.1	6.6	6.1
	Permissible oscillation stress		%	100								
Limits	Force limit		%	230								
	Breaking force		%	> 400								
	Lateral force limit		%	100								
	Permissible eccentricity	$e_G$	mm	25								20
	Bending moment limit	$M_{b\,zul}$	N·m	40	80	140	330	635	1750	4500	9000	20000
	Rated temperature range	$B_{T, nom}$	°C	-10 - +45								
	Operating temperature range	$B_{T, G}$	°C	-30 - +85								

# Technical Data | Flange Version | 50 kN – 2.5 MN

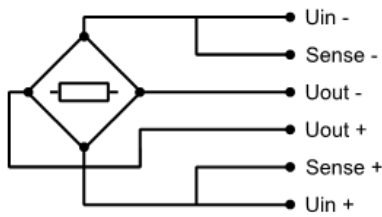
Nominal force compression/tension		$\pm F_{nom}$	kN	50	125	250	500	1000	1500	2000	2500
Metrological Data	Accuracy class			0.04			0.05	0.06		0.08	
	Linearity error	$d_{lin}$	%	0.04			0.05	0.06		0.08	
	Hysteresis	$h$	%	0.04			0.05	0.06		0.08	
	Repeatability (f.s.)		%	0.025							
	Zero error	$f_0$	%	0.01							
	Creep		%	0.025							
	Temperature effect on characteristic value per 10 K	$TK_C$	%/10 K	0.015							
	Temperature effect on zero signal per 10 K	$TK_0$	%/10 K	0.015							
	Eccentricity effect		%/mm	<0.01							
	Bending moment effect		%/N·m	<0.01							
Electrical Data	Rated characteristic value	$C_{nom}$	mV/V	2							
	Characteristic value tolerance	$d_c$	%	0.25							
	Zero signal deviation	$d_{s,0}$	%	1							
	Input resistance	$R_e$	$\Omega$	375							
	Output resistance	$R_a$	$\Omega$	280 - 360							
	Insulation resistance	$R_{is}$	$\Omega$	>10 <sup>9</sup>							
	Operating range of excitation voltage	$B_{U,G}$	V	0.5 - 12							
	Protection (DIN EN 60529)			67							

# Technical Data | Flange Version | 50 kN – 2.5 MN

Mechanical Data	Nominal force compression/tension	$\pm F_{nom}$	kN	50	125	250	500	1000	1500	2000	2500		
	Rated Displacement	$s_{nom}$	mm	0.03	0.04	0.06	0.07	0.08	0.09	0.11	0.12		
	Spring rigidity	$c_{ax}$	kN/mm	1650	3125	4200	7150	12500	16650	18250	21000		
	Mass	$m$	kg	4.3	4.3	10.3	29.1	44.9	93	155.7	192.9		
	Proportionate moving mass	$m_{mess}$	kg	1.1	1.1	3	7.9	12.7	40	47.1	64.5		
	Fundamental resonant frequency	$f_G$	kHz	6.2	8.5	6	4.8	5	3.3	3.2	2.8		
	Permissible oscillation stress for the transducer <sup>1)</sup>		%	±100									
Limits	Force limit		%	230									
	Breaking force		%	400					300				
	Lateral force limit		%	100									
	Permissible eccentricity	$e_G$	mm	25			20						
	Bending moment limit	$M_{bzul}$	kN·m	1.75	4.5	7.5	15	30	45	60	75		
	Rated temperature range	$B_{T,nom}$	°C	-10 - +45									
	Operating temperature range	$B_{T,G}$	°C	-30 - +85									

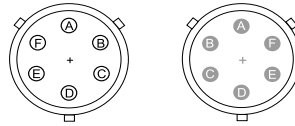
1) Recommendation: Please observe the measures of VDI 2230 Pages 1 and 2 regarding to durability of flange connection.

# Cable Connection | All Variants



Connection  
pluggable<sup>1)2)</sup>

6-pin Amphenol  
cable connector: - appliance inlet:



Connection		Wire color	Pin
Supply voltage (+)	U <sub>in+</sub>	blue	A
Supply voltage (-)	U <sub>in-</sub>	black	D
Measurement signal (+)	U <sub>out+</sub>	white	B
Measurement signal (-)	U <sub>out-</sub>	red	C
Sense (+)	Sense+	green	F
Sense (-)	Sense-	grey	E
Shielding			Housing

1) View too weldingside

2) Female Amphenol typ: MIL-C-26482 series 1; bayonet catch

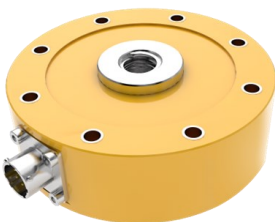


▶ Pluggable cable connection

▶ Suitable measuring cable: S-CAB-SMC-B-5M-F or C-CAB-...

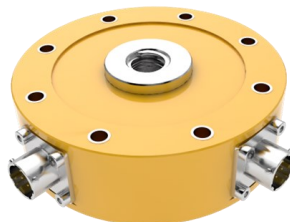
## Double Measuring Bridge | > 2.5 kN

▶ In the version with double measuring bridge (available as configurable variant), a second metrological equivalent signal is led out via an additional connector. The technical data for both measuring circuits apply equally.



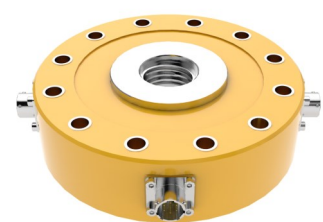
▶ **Standard force transducer series DR**

Single measuring bridge | 1 x bayonet connection | threaded version



▶ **Configurable force transducer series DR**

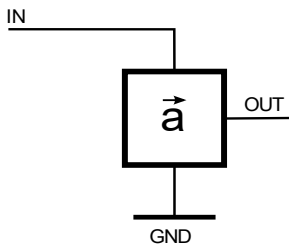
Single measuring bridge | 2 x MEMS accelerometers | 2 x bayonet connection | threaded version



▶ **Configurable force transducer series DR**

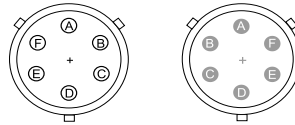
Single measuring bridge | 2 x MEMS accelerometers | 3 x bayonet connection | threaded version

# Cable Connection | MEMS Acceleration Sensor



Connection  
pluggable<sup>1)2)</sup>

6-pin Amphenol  
cable connector: - appliance inlet:



Connection		wire color	Pin (Type 0)	Pin (Type I)
Supply voltage 5V	IN	blue	A	
Output voltage	OUT	white	B	
Ground	GND	grey	E	
Supply voltage 5V	IN	green		F
Output voltage	OUT	red		C
Ground	GND	black		D

1) View too weldingside

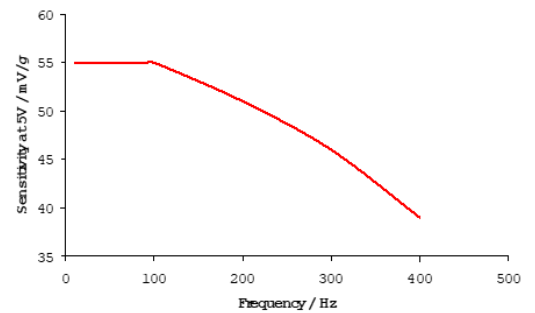
2) Female Amphenol typ: MIL-C-26482 series 1; bayonet catch



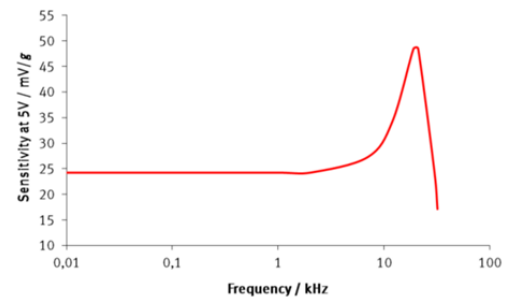
► Pluggable cable connection | suitable measuring cable: S-CAB-SMC-B-5M-F

## Technical Data | MEMS Acceleration Sensor

Typ		I	II
Rated acceleration	<i>g</i>	19	50
Rated sensitivity at 5V	mV/g	57 ± 10	40 ± 2 (ratiometric)
Static output voltage at 0 g	$V_{DC}$	1.5 ± 0.25	2.5 ± 0.25
Typical bandwidth	kHz	1.6	11
Excitation voltage	$V_{DC}$	(5 ± 0.25)	
Linearity error	%	0.3	0.1
Resonant frequency	kHz	5.5	21

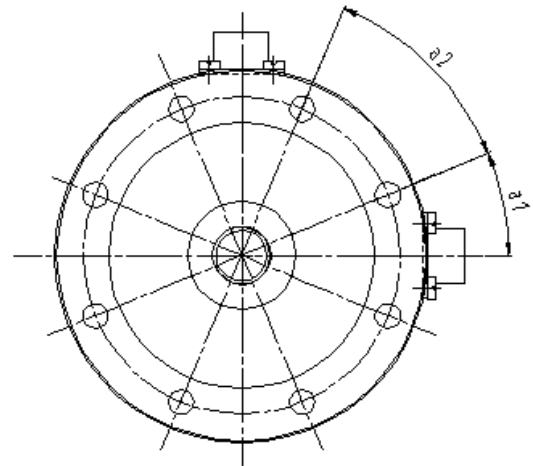
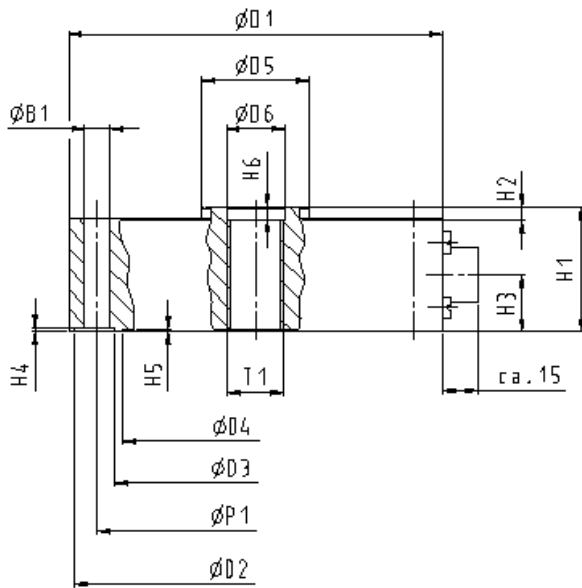


► Type I (19 g)



► Type II (50 g)

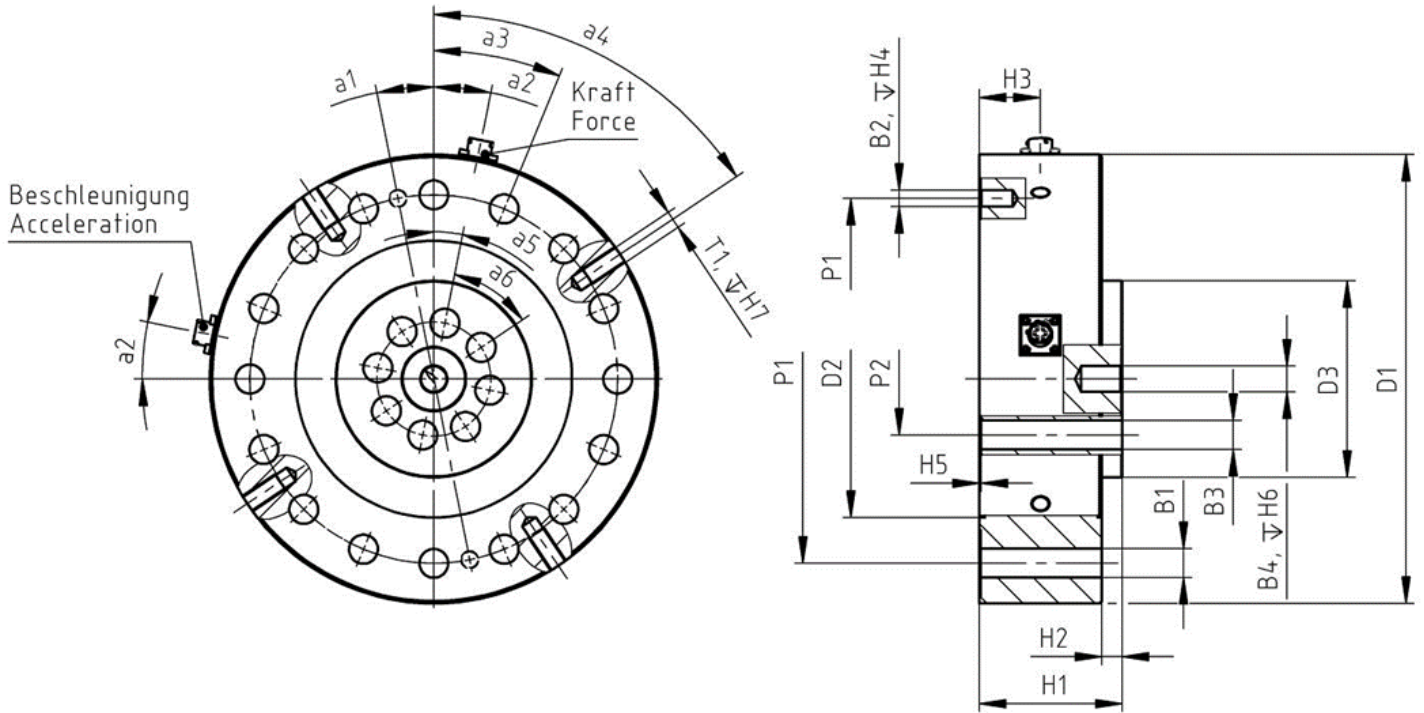
# Dimensions | Threaded Version | 1.25 – 500 kN



Nominal force compression/tension	$\pm F_{nom}$	kN	1.25	2.5	5	12.5	25	50	125	250	500
Bore	$\varnothing B_1$	mm	7.1				10.4		13.5	16.8	
Thread	$\varnothing T_1$	mm	M16x2-4H				M33x2-4H		M42x2-4H	M72x2-4H	
Diameter	$\varnothing D_1$	mm	104.8 $\pm$ 0.1				153.9 $\pm$ 0.1		203.2 $\pm$ 0.1	279 $\pm$ 0.1	
Diameter	$\varnothing D_2$	mm	101.6 $\pm$ 0.1				149 $\pm$ 0.1		198.1 $\pm$ 0.1	269.2 $\pm$ 0.1	
Diameter	$\varnothing D_3$	mm	79.2 $\pm$ 0.1				115 $\pm$ 0.1		146 $\pm$ 0.1	188 $\pm$ 0.1	
Diameter	$\varnothing D_4$	mm	74.7 $\pm$ 0.1				108 $\pm$ 0.1		138.9 $\pm$ 0.1	172.1 $\pm$ 0.1	
Diameter	$\varnothing D_5$	mm	34 $\pm$ 0.1				61.2 $\pm$ 0.1	67.3 $\pm$ 0.1	95.2 $\pm$ 0.1	122.2 $\pm$ 0.1	
Diameter	$\varnothing D_6$	mm	16.5 $\pm$ 0.1				33.5 $\pm$ 0.1		43 $\pm$ 0.1	73 $\pm$ 0.1	
Pitch circle diameter	$\varnothing P_1$	mm	88.9 $\pm$ 0.1				130.3 $\pm$ 0.1		165.1 $\pm$ 0.1	229 $\pm$ 0.1	
Height	$H_1$	mm	34.9 $\pm$ 0.1				44.5 $\pm$ 0.1		63.5 $\pm$ 0.1	88.9 $\pm$ 0.1	
Height	$H_2$	mm	3.2				3.1		6.3	12.7	
Height	$H_3$	mm	15.9				20.7		28.6	38.1	
Height	$H_4$	mm	0.5				0.5		0.8	0.8	
Height	$H_5$	mm	0.5				0.5		1	1	
Height	$H_6$	mm	3.4				3.5		3	3	
Angle	$a_1$		22.5°				15°		11.25°	11.25°	
Angle	$a_2$		8x45°				12x30°		16x22.5°	16x22.5°	



# Dimensions | Flange Version | 50 kN – 2,5 MN





Nominal force compression/tension	$\pm F_{norm}$	kN	50	125	250	500	1000	1500	2000	2500
Bore	$\varnothing B_1$	mm	10.5	13	17.5	22	26	33	30	
Bore	$\varnothing B_2$	mm	10H7							
Bore	$\varnothing B_3$	mm	10.5	17	17.5	26	33			
Bore	$\varnothing B_4$	mm	10H7	16H7						
Diameter	$\varnothing D_1$	mm	153.9	203.2	279	304.8	393.7	480	520.7	
Diameter	$\varnothing D_2$	mm	108 <sub>H8</sub>	138.9 <sub>H8</sub>	172.1 <sub>H8</sub>	195 <sub>H8</sub>	254.4 <sub>H8</sub>	310 <sub>H8</sub>	340 <sub>H8</sub>	
Diameter	$\varnothing D_3$	mm	61.2 <sub>h9</sub>	95.5 <sub>h9</sub>	122.2 <sub>h9</sub>	144.3 <sub>h9</sub>	196.9 <sub>h9</sub>	232 <sub>h9</sub>	267.9 <sub>h9</sub>	
Pitch circle diameter	$\varnothing P_1$	mm	130.3 $\pm 0.1$	165.1 $\pm 0.1$	229 $\pm 0.1$	241.3 $\pm 0.1$	322.1 $\pm 0.1$	385 $\pm 0.2$	419.1 $\pm 0.2$	
Pitch circle diameter	$\varnothing P_2$	mm	45 $\pm 0.1$	71 $\pm 0.1$	105 $\pm 0.1$	150 $\pm 0.1$	180 $\pm 0.2$	215 $\pm 0.2$		
Thread	$T_1$		-				M12			
Height	$H_1$	mm	44.5 <sub>-0.1</sub>	63.5 <sub>-0.1</sub>	88.9 <sub>-0.1</sub>	114.3 <sub>-0.1</sub>	139.7 <sub>-0.1</sub>	155 <sub>-0.1</sub>	158.8 <sub>-0.1</sub>	
Height	$H_2$	mm	3.1	6.3	12.7	6.3	12.7	6.3		
Height	$H_3$	mm	20.5	28.6	37.9	54	63.5	74.5		
Height	$H_4$	mm	17							
Height	$H_5$	mm	0.5			1				
Height	$H_6$	mm	10	20						
Height	$H_7$	mm	-				24			

# Dimensions | Flange Version | 50 kN – 2,5 MN

Nominal force compression/tension	$\pm F_{norm}$	kN	50	125	250	500	1000	1500	2000	2500
Angle	$a_1$		15°		11.25°		9°		7.5°	6.43°
Angle	$a_2$		15°		11.25°		9°		7.5°	6.43°
Angle	$a_3$		12x30°		16x22.5°		20x18°		24x15°	28x12.86°
Angle	$a_4$			-		56.25°	63°		52.5°	57.8°
Angle	$a_5$		15°		11.25°		9°		7.5°	6.43°
Angle	$a_6$				8x45°				12x30°	14x25.71°

# Order Numbers | Standard Variants

## ► Force transducer Series DR | standard variants

Nominal		Description	Figure (similar)	Order number
Force	Signal			
Standard force transducer series DR   threaded version				
1.25 kN	1 mV/V	Force transducer series DR   1.25 kN   threaded version		S-DR-1K25-T
2.5 kN	1 mV/V	Force transducer series DR   2.5 kN   threaded version		S-DR-2K50-T
5 kN	1 mV/V	Force transducer series DR   5 kN   threaded version		S-DR-5K00-T
12.5 kN	2 mV/V	Force transducer series DR   12.5 kN   threaded version		S-DR-12K5-T
25 kN	2 mV/V	Force transducer series DR   25 kN   threaded version		S-DR-25K0-T
50 kN	2 mV/V	Force transducer series DR   50 kN   threaded version		S-DR-50K0-T
125 kN	2 mV/V	Force transducer series DR   125 kN   threaded version		S-DR-125K-T
250 kN	2 mV/V	Force transducer series DR   250 kN   threaded version		S-DR-250K-T
500 kN	2 mV/V	Force transducer series DR   500 kN   threaded version		S-DR-500K-T
Standard force transducer series DR   flange version				
50 kN	2 mV/V	Force transducer series DR   50 kN   flange version		S-DR-50K0-F
125 kN	2 mV/V	Force transducer series DR   125 kN   flange version		S-DR-125K-F
250 kN	2 mV/V	Force transducer series DR   250 kN   flange version		S-DR-250K-F
500 kN	2 mV/V	Force transducer series DR   500 kN   flange version		S-DR-500K-F

Note: all standard variants always (1) with metric thread (2) without mounting parts (3) no plug protection (4) single measuring bridge (5) no integrated accelerometers (6) standard temperature range (7) 1x bayonet connection socket 6-pin | no measuring cables included

# Order Numbers | Configurable Variants

## ► Force transducer Series DR | configurable variants

Item	Code	Description
Force Transducer Series DR	C-DR	Configurable force transducer series DR
Nominal Force	1K25	1.25 kN
	2K50	2.5 kN
	5K00	5 kN
	12K5	12.5 kN
	15K0	15 kN
	25K0	25 kN
	50K0	50 kN
	100K	100 kN
	125K	125 kN
	250K	250 kN
	500K	500 kN
	1M00	1 MN
	1M50	1.5 MN
	2M00	2 MN
2M50	2.5 MN	
Mechanical design	F	Flange
	T	Thread
Mounting	M	Metric
	F	Flange
Mounting adapter	N	No mounting parts
	Y	With mounting parts
Plug protection	N	No plug protection
Nominal sensitivity	2.0	2 mV/V
	1.0	1 mV/V
Single or double measuring bridge	SB	Single bridge
	DB	Double bridge
Bending moment measuring circuits Mx, My	NO	No bending moment measuring circuits Mx, My
Accelerometers	NO	No accelerometers
	AC	With 2 integrated accelerometers
Temperature range	S	Standard temperature range   +10°C – +45°C
Electrical transducer connection (for all selected measuring circuits)	P	Bayonet connector socket(s)   6-pole
Cable connection type (for all selected measuring circuits)	P	Bayonette connector(s) on all selected measuring circuits   no permanently mounted measuring cable(s)

### Order-Example

C	DR	125K	T	M	Y	N	2	SB	NO	AC	S	P	P
		125 kN	Threaded version	Metric	with bottom plate	no plug protection	2 mV/V	single bridge	No bending moment circuits Mx, My	with 2 integrated accelerometers	standard temperature range	Bayonet socket(s)	Bayonet socket(s)

# Order Numbers | Configurable Variants | Glossary

Item	Description
<b>Mechanical design</b>	The series DR force transducer has different mechanical interfaces depending on the nominal load. F = flange version   nominal load: 50 kN - 2.5 MN T = Threaded version   Nominal load: 1.25 kN - 1.25 MN
<b>Mounting</b>	The DR series force transducer can be equipped and fitted in the threaded version with both metric and inch threads. Both variants are identical in construction. UNF threads are available on request and in selected nominal loads. <u>Flange version</u> F = Flange mounting <u>Threaded version</u> M = Metric   Standard UNF thread on request and in selected nominal loads.
<b>Mounting adapter</b>	Depending on the nominal load, the force transducer series DR-T (threaded version) can be equipped with additional attachments. The attachments are all pre-assembled at the factory. - Nominal load: 1.25 - 2.5 kN with base plate (aluminium) M16   mounted - Nominal load: 12.5 - 25 kN with base plate M16 (steel)   mounted - Nominal load: 50 kN with base plate M16 (steel)   mounted - Nominal load: 125 kN with base plate M33x2 (steel)   mounted - Nominal load: 250 kN with base plate M42x2 (steel)   mounted - Nominal load: 500 kN with base plate M72x2 (steel)   mounted
<b>Plug protection</b>	In special cases it may be necessary to additionally equip the electrical connections on the force transducer series DR with a protective profile around the plug connection. Dimensions depending on nominal load and on request.
<b>Nominal sensitivity</b>	The DR series force transducer has the following nominal sensitivity depending on the nominal force. The permissible oscillation stress of $\pm 100\%$ applies to all nominal forces. 1 mV/V = 1.25 - 5 kN 2 mV/V = > 5 kN
<b>Single or double measuring bridge</b>	For redundancy reasons, it is necessary, for example in safety-relevant applications, to check the safety-relevant integrity of the measuring signal by means of a second measuring bridge (functional redundancy in the same force transducer). Two force transducer output signals are processed and evaluated independently of each other via two separate measuring amplifier channels. This makes it possible to connect two measuring amplifiers with different characteristics (DC / TF). The second redundant measuring circuit, is characterised by no crosstalk between the channels at different carrier frequencies. Notes: The selection of a double measuring bridge affects the number of connection sockets. The double measuring bridge can be selected from 2.5 kN (also applies to the combination with optional acceleration sensors).
<b>Bending moment measuring circuits Mx, My</b>	The Series DR force transducer can be equipped with bending moment measuring circuits on request. The additional bending moment measuring circuits can be measured to control the horizontal bending moments Mx and My and can be provided as separate channels. Notes: The selection of bending moment measuring circuits affects the number of connection sockets. The bending moment circuits can only be selected in combination with a single or double measuring bridge. A combination with accelerometers on request.
<b>MEMS accelerometers</b>	The Series DR force transducer can optionally be equipped with two integrated MEMS accelerometers. In this way, for example, the resulting inertial forces of the force measurement setup or the test stand setup can be determined easily and effectively during dynamic measurements.
<b>Temperature range</b>	S = Standard temperature range -10°C – +45°C

Note: Continued on next page

# Order Numbers | Configurable Variants | Glossary

Item	Description
<b>Electrical transducer connection</b>	The DR series force transducer can be configured with fixed bayonet connection sockets. The number of connection sockets results from the number of selected measuring bridges. P = Bayonet connection socket(s)   6-pole Note: Fixed measuring cables on request.
<b>Cable connection type</b>	With pluggable Bayonet connection, no additional cable connection type is available. P = Bayonet connection socket(s) selected   no permanently mounted test lead(s). Note: Further options with measuring cables on request.

## Order-Example

<b>C</b>	<b>DR</b>	<b>125K</b>	<b>T</b>	<b>M</b>	<b>Y</b>	<b>N</b>	<b>2</b>	<b>SB</b>	<b>NO</b>	<b>AC</b>	<b>S</b>	<b>P</b>	<b>P</b>
		125 kN	Threaded version	Metric	with bottom plate	no plug protection	2 mV/V	single bridge	No bending moment circuits Mx, My	with 2 integrated accelerometers	standard temperature range	Bayonet socket(s)	Bayonet socket(s)

# Order Numbers | Accessories

Description	Order number
<b>Measuring cable</b>	
Standard measuring cable   grey   5 m   shielded and twisted in pairs   outer sheath Ø 6.5 mm   6-wire technology   transducer connection: Bayonet connector type MIL-C-26482 S   6-pole   Cable end amplifier: open	S-CAB-SMC-B-5M-F
Configurable measuring cable type SMC, DMC, TMC, FMC   in different lengths   with different connectors for amplifier connection	C-CAB-xxx-BA6S-xxx-xxxx
<b>Series DR   bottom plate for threaded version (1 piece)</b>	
Serie DR   1.25 - 5 kN   bottom plate	S-MA-DR-BP-01
Serie DR   12.5 - 25 kN   bottom plate	S-MA-DR-BP-02
Serie DR   50 kN   bottom plate	S-MA-DR-BP-03
Serie DR   125 kN   bottom plate	S-MA-DR-BP-04
Serie DR   250 kN   bottom plate	S-MA-DR-BP-05
Serie DR   500 kN   bottom plate	S-MA-DR-BP-06
Notes: 1.25 - 5 kN   material: aluminium > 12.5 kN   material: steel	
<b>Series DR   bolt set outer hole circle for threaded version (1 set)</b>	
Serie DR   1.25 - 5 kN   bolt set outer hole circle   8 pcs.	S-MA-DR-BO-01
Serie DR   12.5 - 25 kN   bolt set outer hole circle   8 pcs.	S-MA-DR-BO-02
Serie DR   50 - 125 kN   bolt set outer hole circle   12 pcs.	S-MA-DR-BO-03
Serie DR   250 kN   bolt set outer hole circle   12 pcs.	S-MA-DR-BO-04
Serie DR   500 kN   bolt set outer hole circle   16 pcs.	S-MA-DR-BO-05
Note: 1 set for mounting the bottom plate via outer hole circle threaded version	



## ► Configurable force transducer series DR

Single measuring bridge | MEMS accelerometers | 2 x bayonet connection | threaded version | bottom plate pre-assembled

Subject to change without notice. All information describes our products in general terms. They do not represent agreed quality in the sense of § 434 Para. 1 of the BGB (German Civil Code). Illustrations may differ from originals.

**GTM**  
DEFINING PRECISION

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